



CAROLINA CARPORTS, INC

Carports • Garages • Barns • RV Covers • All Certified Triples and 40 Wides • Custom Buildings

187 Cardinal Ridge Trail, Dobson, NC 27017 • 1-800-670-4262

QUALITY, CUSTOMER SERVICE AND BEST PRICES!

COLOR CHART



P. BEIGE



CLAY



E. BROWN



E GREEN



BLACK



P. GRAY



Q. GRAY



SANDSTONE



S. BLUE



TAN



WHITE



BARN RED



VINTAGE BURGUNDY

Please note that all colors represent actual finish colors as accurate as possible. Color may vary slightly.

www.carolinacarportsinc.com

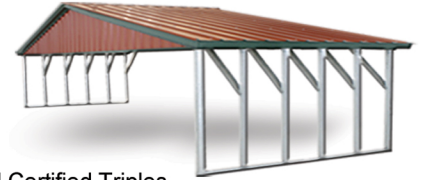
PAINT SYSTEM OVERVIEW

PERFORMANCE CHARACTERISTICS

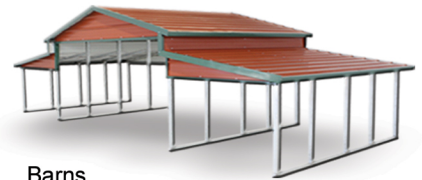
SPECIFICATION	TEST	TEST	RESULTS
<i>ASTM D-523</i>	60° Specular Gloss	10-80	Gardner 60° meter or equivalent
<i>ASTM D-3363</i>	Pencil Hardness	H-2H	No break in the film
<i>ASTM D-4145</i>	Coating Flexibility	1-T to 2-T	No pick of with scotch #610 tape
<i>ASTM D-2794</i>	Reverse Impact 60-80 inch Pounds	Passes	No pick of with scotch #610 tape
<i>ASTM G-53</i>	Q.U.V. Weatherometer 1000 Hours	Passes	No objectionable chalking per ASTM D-659, color change per ASTM D-2244 or blistering per ASTM D-714
<i>ASTM D-2247</i>	Humidity, 1000 Hours at 100°F and 100% Humidity	Passes	Less than 5% No. 8 blisters
<i>ASTM B-117</i>	Salt Spray 1000 Hours 5% Salt Solution	Passes	Less than 5% No. 8 blisters and less than 1/8" creep or tape off from the scribe per ASTM D-1654
<i>ASTM D-2244-89</i>	45° So. Florida Exposure 20 years color retention	Passes	No objectionable, color change
<i>ASTM D-659-86</i>	45° So. Florida Exposure 20 years, chalk resistance	Passes	No objectionable, gloss loss or chalking
<i>EMMAQUA</i>	Accelerated Weathering 2,000,000 Langley's, Sun 10 Arizona	Passes	No objectionable gloss loss, chalking, color change or blistering



Standard Buildings



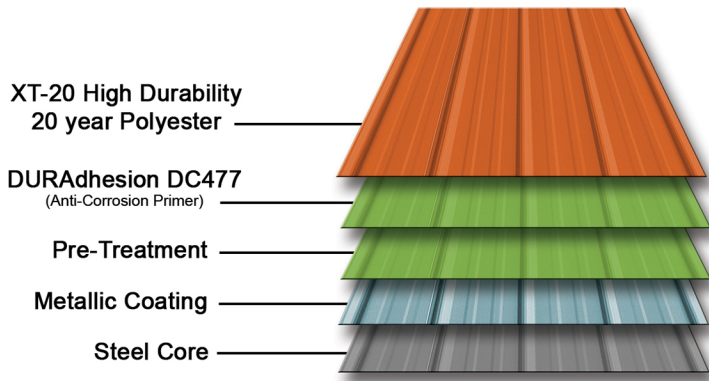
All Certified Triples



Barns



All Certified
32' & 40' Wide



XT-20 High Durability

Polyester Premium Coil Coating

The XT-20 finishes provide excellent Long Term Gloss Retention and corrosion protection in severe environments. The XT-20 Series is formulated with a Proprietary High Durability Polyester resin for resistance to chalking and fading and contains high quality Exterior Grade Pigmentation to provide superior color stability.

The XT-20 coatings feature our special Stain Resistant resin that improves Scratch and Metal Marking resistance. XT-20 coatings are tough yet flexible enough to be embossed and easily take a 1-T bend in roll forming.

The XT-20 Series is a 20 Year Durability coating system designed to be applied as two coat primer / finish system. DC477 Primer should be used to provide exceptional corrosion protection. Our Backer completes the system and provides excellent "wet stack" corrosion protection and its internal lubricants assist roll forming.